

D3637-041 BRACKET ASSEMBLY
(WAS GENEVA P/N G10602-1)





QTY	P/N	DESCRIPTION
X	D3637-041	BRACKET ASSEMBLY
1	D3637-1	BRACKET
1	MS21059L4	NUTPLATE
2	MS20426AD3-3	RIVET

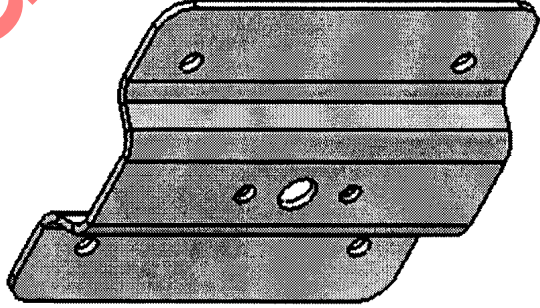
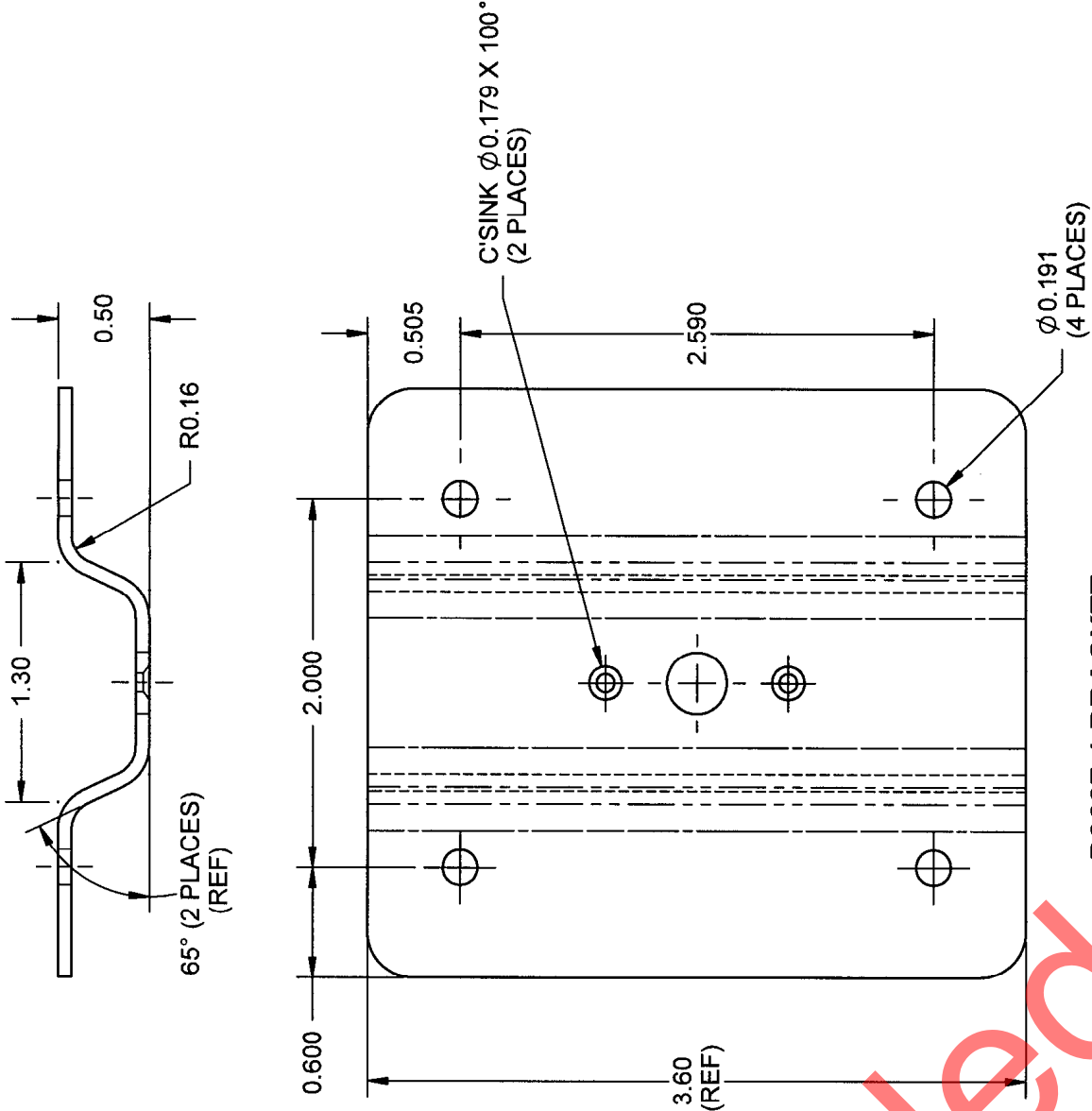
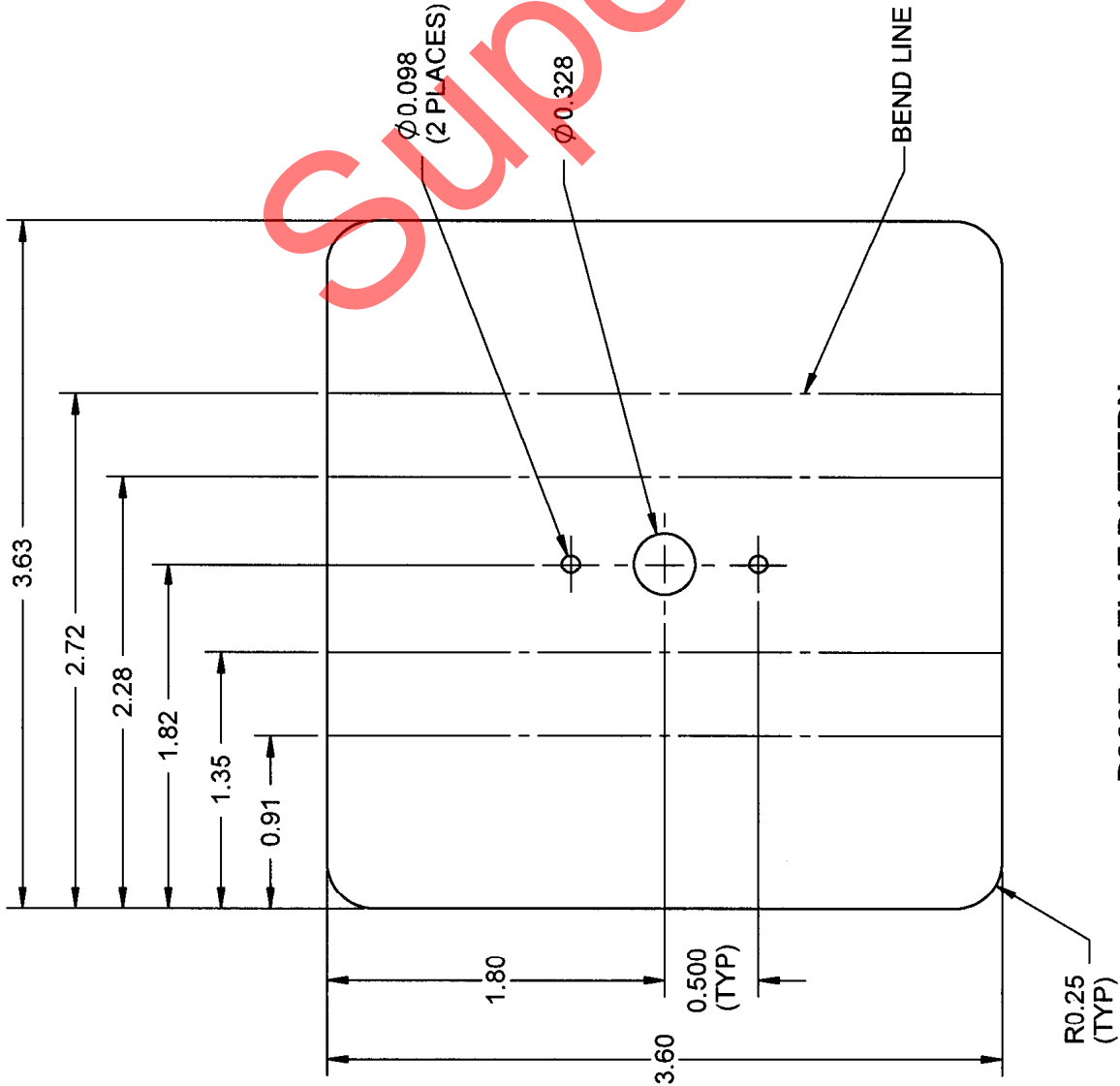
D3637-041 NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: N/A
4) UNITS: N/A
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY
7) WEIGHT: 0.27 lbs

UNDER REVIEW

WE 07.12.18
SEE ENGINEERING

RELEASED
07 09 07

A	NEW ISSUE; REPLACES G10608, G10602 & G10609		LE	07.07.27
REV.	DESCRIPTION		BY	DATE
DESIGN	TS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3637 TITLE BRACKET	REV. A SHEET 1 OF 3 SCALE 1:1	
DRAWN				
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.		COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		
DATE	07.07.27			



- D3637-1 NOTES:
- 1) MATERIAL: AISI 304/316 SS SHEET, 14 GAUGE PER MIL-S-5059 (REF DART SPEC M304S14GA)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.26 lbs

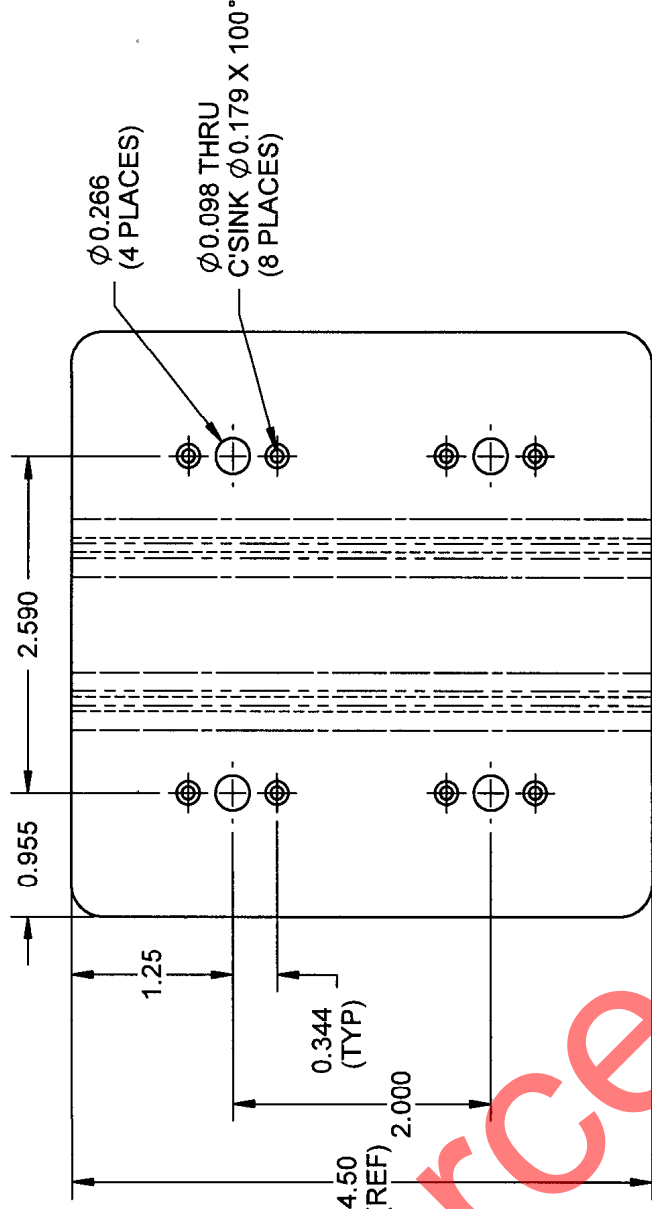
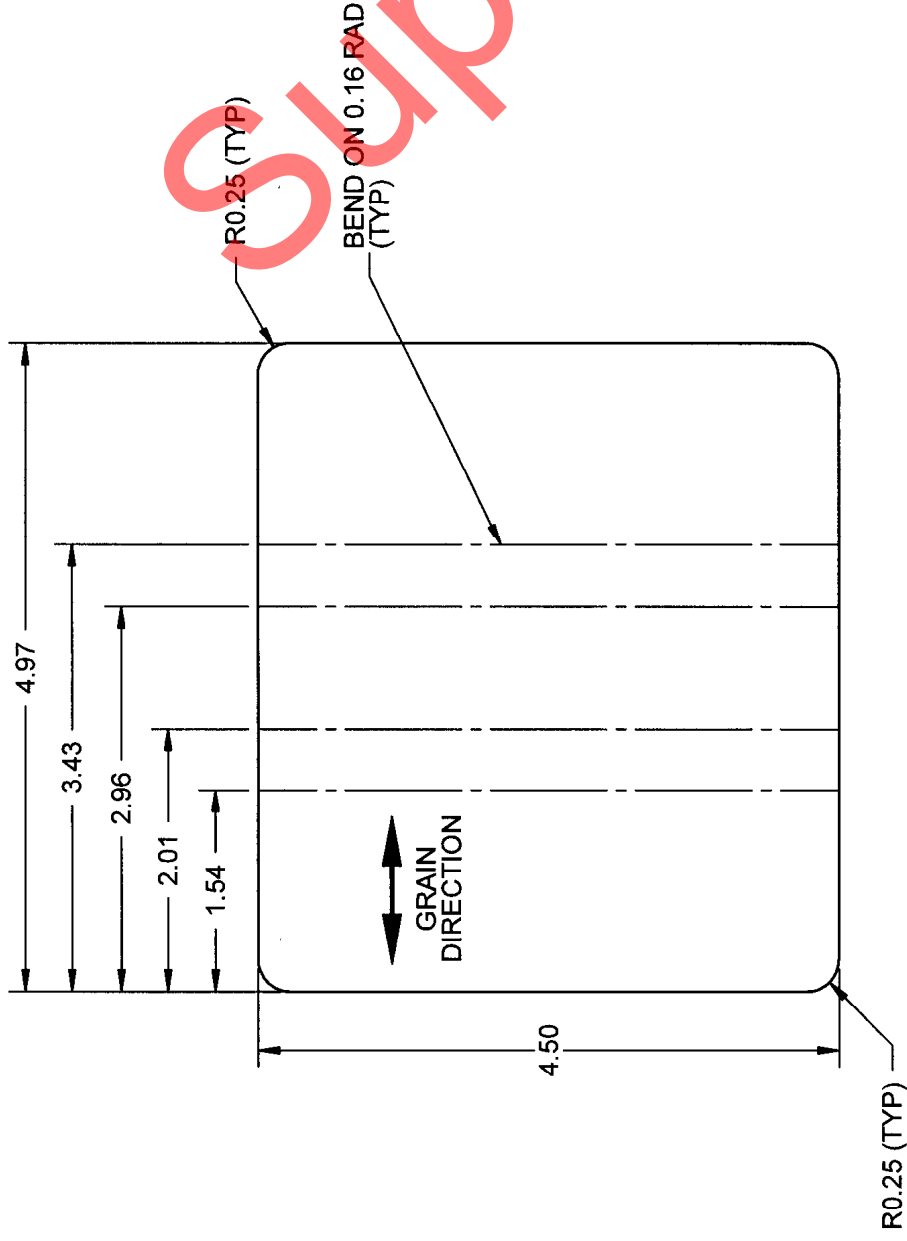
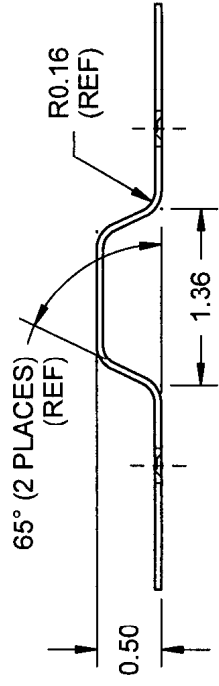
DESIGN	TS	DART AEROSPACE LTD
DRAWN	LE	HAWKESBURY, ONTARIO, CANADA
CHECKED	GP	DRAWING NO. D3637
MFG. APPR.	BE	REV. A
APPROVED	AP	SHEET 2 OF 3
DE APPR.	SA	TITLE BRACKET
DATE	07.07.27	SCALE 1:1

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UNDER REVIEW

07.12.18
SEE ENCL 1000

RELEASED
07.09.07



D3637-3 BRACKET
(WAS GENEVA P/N G10609-1)

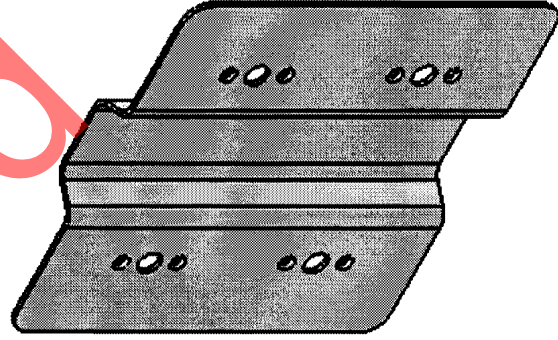
D3637-3F FLAT PATTERN

UNDER REVIEW

07.12.18

SEE ENGINEERING

RELEASED
07.09.07



- D3637-3 NOTES:
- 1) MATERIAL: 2024-T3 ALUMINUM 0.050 THICK PER QQ-A-250/4 OR AMS 4037 (REF DART SPEC M2024T3S.050)
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3637-3" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.32 lbs

DESIGN	TS	DART AEROSPACE LTD
DRAWN	CF	HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO.
MFG. APPR.	BE	D3637
APPROVED	109	TITLE
DE APPR.		BRACKET
DATE	07.07.27	SCALE
		2:3

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